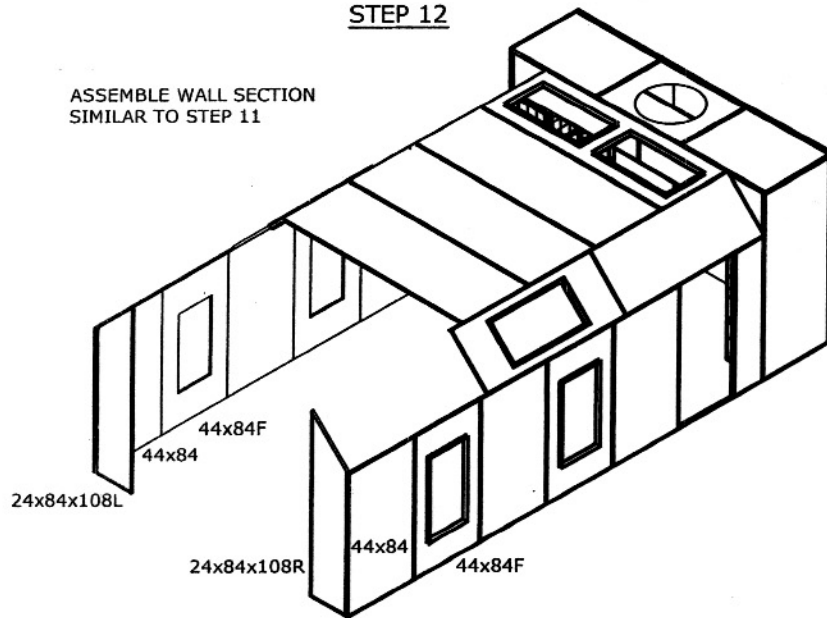


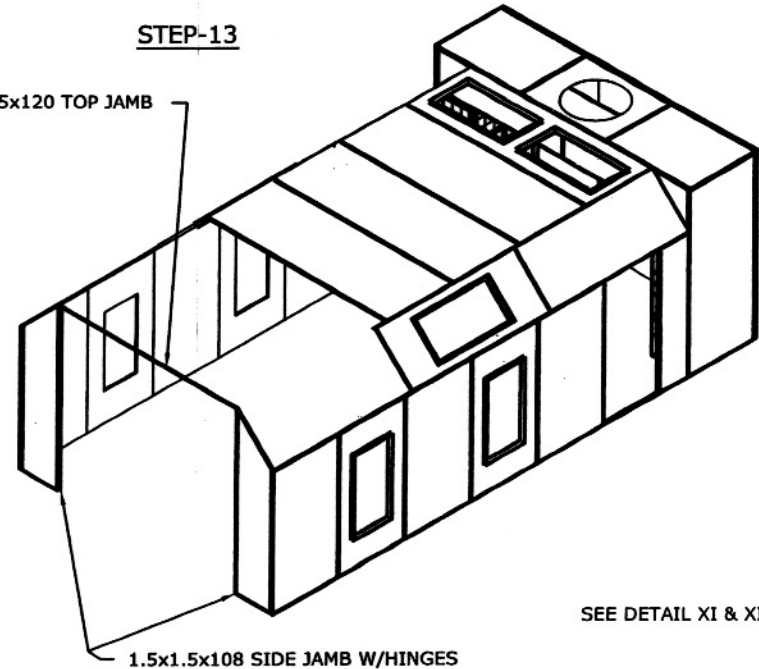
STEP 12

ASSEMBLE WALL SECTION
SIMILAR TO STEP 11



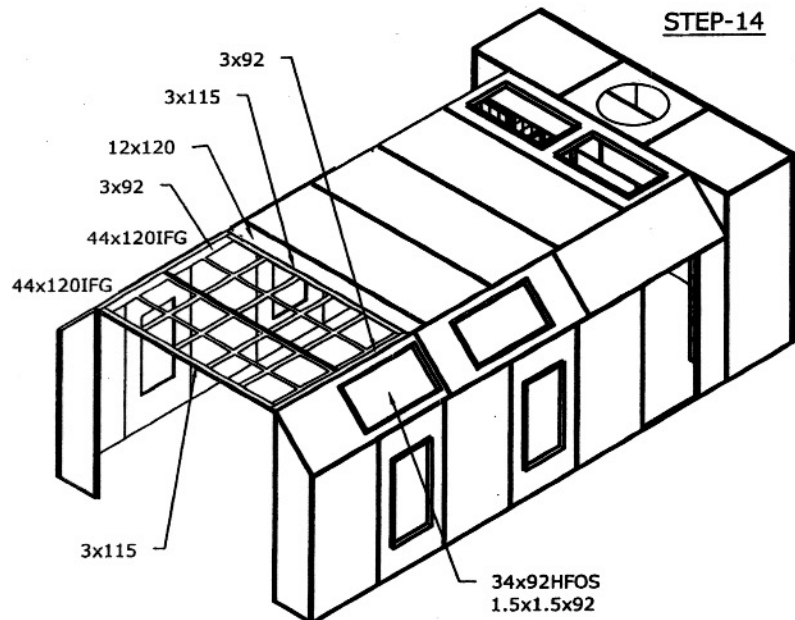
STEP-13

1.5x1.5x120 TOP JAMB



SEE DETAIL XI & XII

STEP-14



NOTE:
SEE DRAWING GENERAL INSTRUCTIONS FOR DETAILS
XI & XII



Greensboro, NC 27405
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SD-1000 ASSEMBLY SEQUENCE SH 3 OF 4			
part no	FRONT ASSEMBLY		
order no	-		
drawn by	MBOWLES	date	11-6-03
file name	XXXX	rev	A